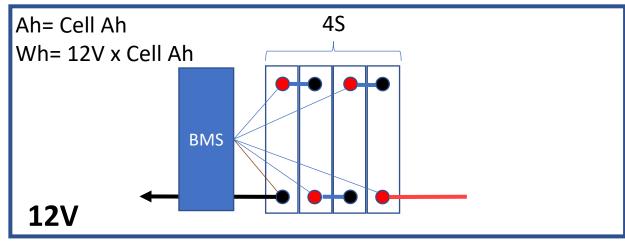
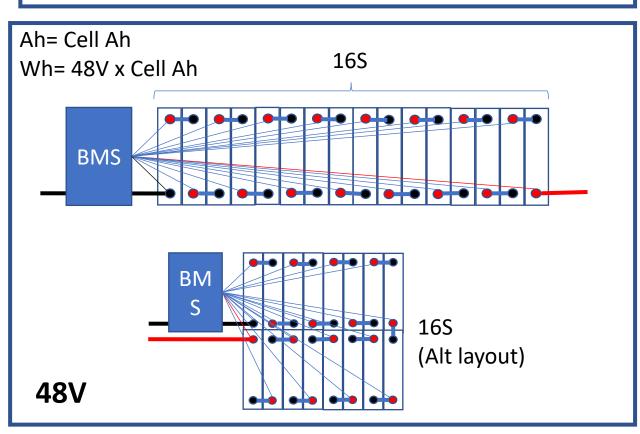
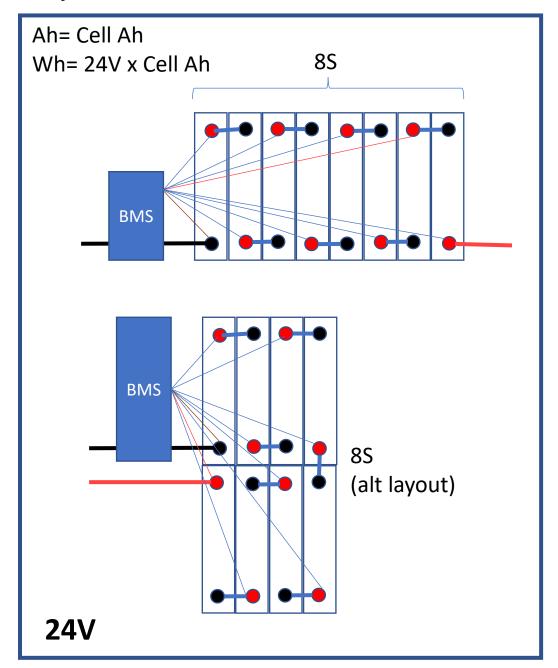
# LiFePO4 Cell Configurations 12V, 24V & 48V

This deck shows the most common configurations for using LiFePO4 Cells to build 12V, 24V and 48V batteries.

#### Series-Only (1P) Configurations 12V, 24V & 48V

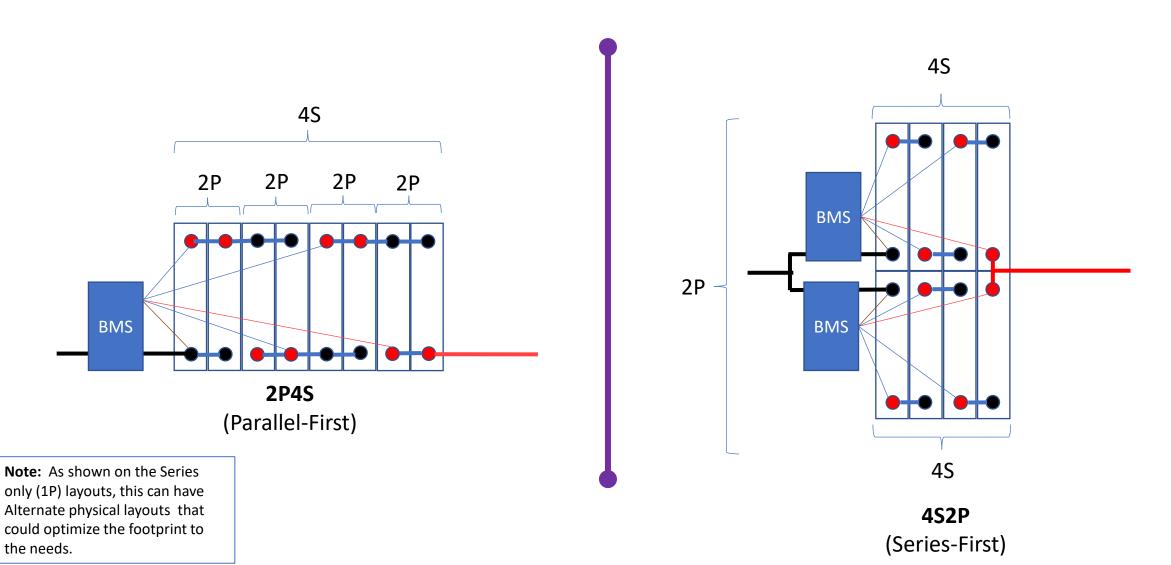






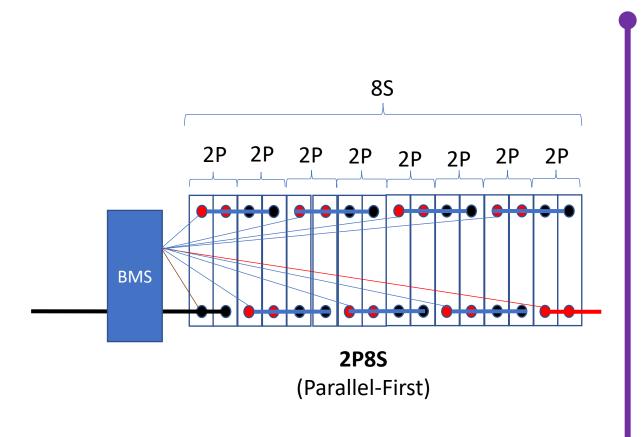
#### **2P Wiring for 12V batteries**

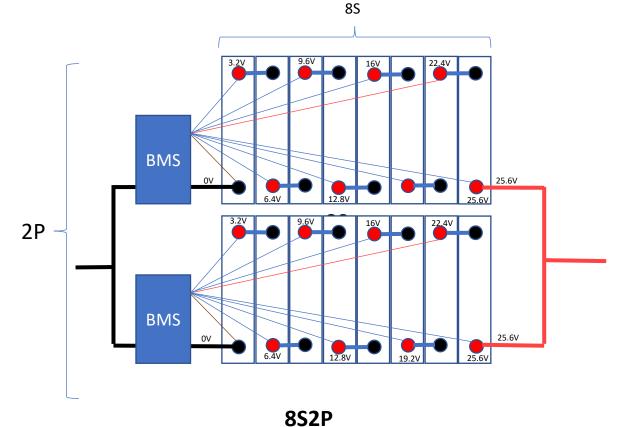
Voltage = 4 times cell voltage = Nominal 12V for LiFePO4 Ah= 2X Cell Ah (assuming balanced Cells) Wh= Voltage X Battery Ah = 12V x (2 x Cell Ah) = 24 x Cell Ah



#### **2P Wiring for 24V Batteries**

Voltage = 8 times cell voltage = Nominal 24V for LiFePO4 Ah= 2X Cell Ah (assuming balanced Cells) Wh= 24V x (2 x Cell Ah) = 48 x Cell Ah



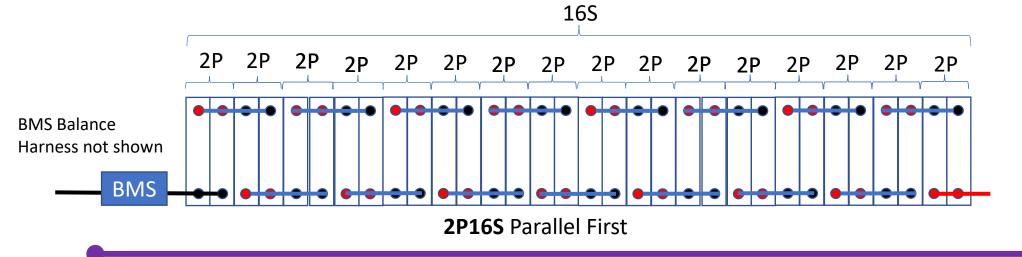


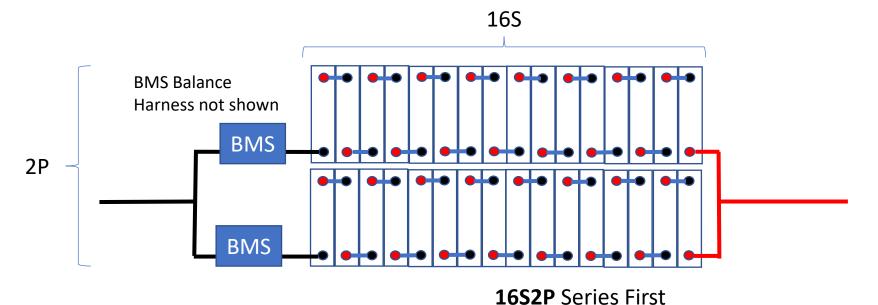
(Series-First)

**Note:** As shown on the Series only (1P) layouts, each of these can have Alternate physical layouts that could optimize the footprint to the needs.

#### **2P Wiring for 48V Batteries**

Voltage = 16 times cell voltage = Nominal 48V for LiFePO4 Ah= 2X Cell Ah (assuming balanced Cells) Wh = 48 X (2 x Cell Ah) = 96 x Cell Ah





**Note:** As shown on the Series only (1P) layouts, each of these can have Alternate physical layouts that could optimize the footprint to the needs.

### Series first vs parallel first

There is a lot of debate about whether series-first or parallel-first is best. The fact is, both of them are used successfully by many people. The 'correct' choice comes down to the particular situation and the designer's preference.

Parallel-First		Series-First		
Pro	Con	Pro	Con	
<ul> <li>Simplicity of a single BMS (Fewer corner cases, less electronics that can go bad)</li> <li>(possibly) Lower Price of the single BMS</li> <li>The BMS balances everything</li> </ul>	<ul> <li>Must use higher current BMS</li> <li>Only 'groups' of cells are managed and monitored</li> <li>With only one bank there is no fall back redundancy</li> </ul>	<ul> <li>Each cell is monitored and managed separately.</li> <li>If one bank goes out, you still have the other bank</li> <li>You can use lower current BMSs to build up a High current solution.</li> </ul>	<ul> <li>Complexity of two BMS and making sure the corner cases are covered.</li> <li>Doubling the BMSs can increase cost</li> <li>Doubling the BMSs doubles the circuitry that can go bad.</li> <li>The multiple BMSs don't balance between the two banks</li> </ul>	

#### Note About Weight

LiFePO4 cells are considerably lighter than any form of Lead-Acid, but as the cell count goes up the battery can still get very heavy.

Example. the EVE 280AH cells weight in at 5.2 Kg (11.5 LBS) each cell 8 cells = 41.2Kg (93 Lbs)

16 cells = 82.4Kg (184 LBS)

Add the weight of Box and bits it becomes unwieldy quickly.

#### Series first vs parallel first – Personal Preference

Warning: The following is the authors personal preference. There is no right or wrong

I do builds both ways, but I prefer Parallel first.

- I believe that if you start out with good matched cells, the likelihood of one cell drifting way out from the others is very low so I don't feel a need for monitoring individual cells.
- I am a strong believer in simplicity
- In most of my builds, having half capacity does not help much.

When I do series first it is usually because the BMS available will not handle the current for a parallel-first configuration.

Other folks on the forum \*strongly\* believe Serial-First is the only way to go.

Each designer must decide based on their situation and priorities

#### **Document Revision History**

Revision 1 - Original

Revision 2 - Added comments about alternate physical layouts

Revision 3 - Added note about weight of large configurations.

Revision 4 - Added Wh (Watt Hour) Calculations.

## Oversized Bus-bar Factory Bus-bar

#### **Bonus: Possible 12V 4P4S Fortune Cell Layouts**

